

HS

EXPECT THE BEST



KUNA

OPERATION & SAFETY MANUAL

IMPORTANT SAFETY INFORMATION INSIDE

Read this manual before handling this firearm. Keep this manual with your firearm and review it before each use. Do not allow others to handle or fire your firearm until they have read this manual.

Transfer this manual with the firearm upon ownership change.

THIS MANUAL IS FOR KUNA SEMI-AUTOMATIC cal.9x19 mm SUBMACHINE GUN ONLY.

Be a responsible firearm owner. Use it safely, store it securely, and always transfer a firearm responsibly and legally.



OPERATION & SAFETY MANUAL

CONTENTS

SAFETY RULES	3	MAGAZINE DISASSEMBLY	28
GENERAL INFORMATION	7	MAGAZINE ASSEMBLY	29
TECHNICAL DATA	8	KUNA SEMI-AUTOMATIC REASSEMBLY ..	30
KUNA SEMI-AUTOMATIC VIEWS	9	AIMING	31
SAFETY FEATURES	14	SIGHT ADJUSTMENT	32
DETERMINE FIREARM IS UNLOADED / SAFE ...	15	LUBRICATION POINTS	33
AMMUNITION	17	KUNA SEMI-AUTOMATIC PARTS LIST	34
MAGAZINES	19	CONSERVATION, PACKAGING, STORAGE	
LOADING / PREPARING TO FIRE	20	AND TRANSPORTATION	45
FIRING	22	NOTES	47
FIELD STRIP AND CLEANING	24		

NOTE: The information in this manual applies to all KUNA SEMI-AUTOMATIC models regardless of caliber unless otherwise noted. Please read and understand the operating instructions and maintenance instructions before using the weapon or performing any maintenance on the weapon!

SAFETY INSTRUCTIONS

READ AND UNDERSTAND THESE SAFETY RULES

It is mandatory to read and understand this Operation and Safety Manual fully and familiarize yourself with the safe handling of the weapon prior to use. Safety rules are written for a reason and must be strictly complied by. Keep this Operation and Safety Manual with the weapon. Do not discard this Operation and Safety Manual. Use the weapon only after you have read and fully understood Operation and Safety Manual.

Before each firing or cleaning the weapon, it is mandatory to check to make sure that:

- The bolt is locked in rear position;
- The weapon is empty, i.e. that there is no cartridge in the chamber and that there is no magazine in the weapon;
- The barrel is free of foreign bodies or other obstructions.



It is forbidden to inspect the inside of the barrel from the front side when the weapon is assembled.

- The weapon is only to be used while adhering to appropriate safety measures and safe handling. Always use common sense when using the weapon and make sure that the weapon is always pointed in a safe direction.
- Keep your finger outside of the trigger guard at all times, especially during loading, emptying, assembly, disassembly or other actions performed with the weapon. Place the finger on the trigger only when the weapon is pointed towards a target, when area behind and around the target is not endangered and when you are ready to fire.
- Failure to follow any of these instructions can cause severe injury or death to you or others, as well as severe damage to the weapon or other property.

BE A RESPONSIBLE FIREARM OWNER!

- The weapon is only to be used while adhering to appropriate safety measures and safe handling.
- Always use common sense when using the weapon and make sure that the weapon is always pointed in a safe direction.
- Keep your finger outside of the trigger guard at all times, especially during loading, emptying, assembly, disassembly or other actions performed with the weapon. Place the finger on the trigger only when the weapon is pointed towards a target, when area behind and around the target is not endangered and when you are ready to fire.
- Failure to follow any of these instructions can cause severe injury or even death.
- Weapon must always be treated as loaded and ready for firing, regardless if it is actually loaded or not.
- Weapon must be empty at all times, except when ready to fire.
- Disassembly of the weapon in a manner contrary to this Manual or contrary to the described steps is not allowed.
- Use of force and/or inappropriate tools is not allowed when using, disassembling, cleaning or assembling the weapon.
- Modifications, alterations or any such activities on the weapon or its parts are not allowed under any circumstances. Proper function or safety can be seriously affected if done so.
- Ensure that there are no obstacles in the area in front of or around the muzzle barrel.
- Never rest unprotected section of the barrel on a hard surface.

READ SAFETY INSTRUCTIONS!

- If failure to fire occurs, leave the cartridge in the chamber for at least 30 seconds. Remove the magazine, hold the weapon firmly and keep the muzzle in the safe direction during that time. Afterwards, remove the cartridge and inspect the weapon.
- Weapon and ammunitions must to be stored separately in a safe and secure location, according to law regulations and out of reach of unauthorised persons, especially children.
- Weapon must be stored empty, no magazine in the weapon and no cartridge in the chamber, with fire selector on **SAFE** and with hammer released.

SAFETY INSTRUCTIONS

DISCLAIMER OF WARRANTY AND LIABILITY

HS Produkt d.o.o. shall not be liable and shall not provide any warranty for incidents arising as a consequence of:

- Failing to follow this manual;
- Improper handling of the weapon;
- Modifications, additions or replacements of the weapon without express written consent of HS Produkt;
- Criminal or improper use;
- Bad care and cleaning;
- Negligence or
- Use of additional equipment or spare parts of other manufacturers without express written consent of HS Produkt.

GENERAL INFORMATION

TECHNICAL FEATURES

- Trigger shape - FLAT.
- M-LOK mounting system on 3 positions: 3 o'clock, 6 o'clock and 9 o'clock; UP PICATINNY RAIL.
- Long NATO 4694 rail on the upper receiver.
- Self illuminated flip backup sights (MEPRO FRBS) on upper receiver, user adjusted without tools.
- Adjustable buttstock in 4 positions.
- Ambidextrous fire selector.
- Ambidextrous cocking handle, not reciprocating.
- Ambidextrous magazine release.
- Ambidextrous bolt release.
- Low recoil force - center of mass is in the middle of the weapon.
- Non-removable takedown pins.

TECHNICAL DATA

TECHNICAL DATA	KUNA 5.5"	KUNA 12"
Calibre	9x19mm	9x19mm
Barrel length	5,5" - 140 mm	12" - 301 mm
Twist direction / number of grooves	TO THE RIGHT, 6 GROOVES, 250 mm	TO THE RIGHT, 6 GROOVES, 250 mm
Length, collapsed stock	360 ± 3 mm	NOT FOLDABLE
Length, extended stock	591 ± 3 mm	743 ± 3 mm
Length, extended stock 0 POSITION	546 ± 3 mm	788 ± 3 mm
Sight distance	MAX 260 mm	MAX 260 mm
Height	194±3 mm (197±4 mm with magazine) + sights	197±4 mm (197±3 mm with magazine) + sights
Width	55 mm	55 mm
Weight, without magazine*	2,1+0,2 kg	2,7+0,2 kg
Weight, with empty magazine	2,2+0,3 kg	2,8+0,3 kg
Magazine capacity	20rd	10rd
Trigger pull	2,5 - 3,5 kg	2,5 - 3,5 kg
Firing mode options	SAFE, SEMI-AUTOMATIC	SAFE, SEMI-AUTOMATIC
Rate of fire	Aprox. 800 rpm	Aprox. 800 rpm

*Without charging handle

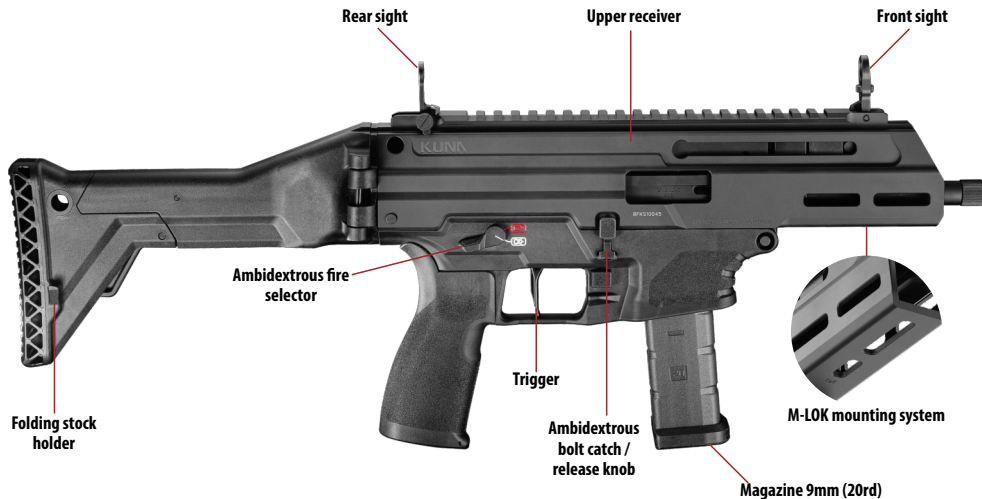
*Without magazine, flip-up sights folded

KUNA SEMI-AUTOMATIC 5.5" VIEWS



KUNA SEMI-AUTOMATIC 5.5", left side

KUNA SEMI-AUTOMATIC 5.5" VIEWS



KUNA SEMI-AUTOMATIC 5.5", right side

KUNA SEMI-AUTOMATIC 12" VIEWS



KUNA SEMI-AUTOMATIC 12", left side

KUNA SEMI-AUTOMATIC 12" VIEWS



KUNA SEMI-AUTOMATIC 12", right side

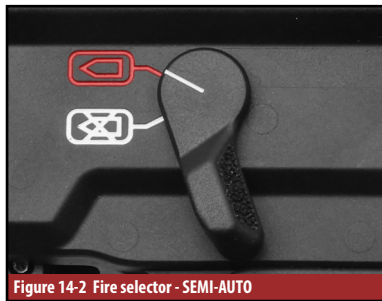
KUNA SEMI-AUTOMATIC VIEWS



KUNA SEMI-AUTOMATIC 5.5", folded stock

SAFETY FEATURES

FIRE SELECTOR



Rotate the fire selector in order to engage the desired mode.

- **SAFE** - In this state, trigger can not be activated.
- **SEMI-AUTO** - In this state, trigger can be activated.

NOTE: Any time the firearm is loaded the safety selector should be moved to the “SAFE” position. Return to the “SAFE” position after firing.

FIRING PIN SAFETY

The firing pin safety blocks i.e. limits the firing pin travel. When the firing pin safety is pressed down, the firing pin is free to move forward and the firing pin safety becomes inactive. The firing pin safety is released from the active position only when you pull the trigger and when the hammer pushes and presses the firing pin safety.

DETERMINE FIREARM IS UNLOADED / SAFE

- ALWAYS MAKE SURE FIREARM IS UNLOADED BEFORE HANDLING.
- POINT FIREARM IN SAFE DIRECTION WHILE KEEPING YOUR FINGER OFF THE TRIGGER.
- Press magazine release to remove magazine (fig. 15-1, step 1).



- With finger off the trigger, fully retract charging handle (fig. 15-2).

DETERMINE FIREARM IS UNLOADED / SAFE

- Carefully inspect chamber to make sure it is empty (fig. 16-1).



Figure 16-1 Empty chamber

- Slowly lower charging handle. When chamber is empty, rotate the safety selector to "**SAFE**" (see page 14).



WARNING

Do not cover the ejection port with your hand when firing your rifle.

- Firearm is not empty or unloaded until the magazine is removed and the chamber is empty. To properly clear a firearm, remove the magazine, then pull charging handle back and check the chamber.

AMMUNITION AND MAGAZINES

AMMUNITION

KUNA SEMI-AUTOMATIC submachine gun will fire 9x19 mm ammunition.



WARNING

Use only undamaged, factory-loaded ammunition of appropriate type and calibre.

The following ammunition **MUST NOT** be used:

- Seriously damaged bullet or cartridge.
- Dented cartridges.
- Cartridges with loose bullet.
- Ammunition exposed to extreme heat (57 °C) until they are cooled.



Operation and maintenance manuals
are available from HS Produkt.



Always wear eye and ear protection
when using any firearm.

AMMUNITION

The caliber is engraved on the submachine barrel. This information shows which ammunition caliber must be used in the weapon. The weapon and ammunition form a unique system which must function perfectly. You alone are responsible for the choice of standard commercial ammunition for your weapon which must be appropriate for the caliber and model of your firearm.

WARNING

- **Always use commercial ammunition of the caliber suitable for your weapon. The caliber is impressed on the submachine barrel.**
- **Never use re-loaded, modified, hand loaded and non-standard ammunition or the ammunition of improper caliber.**
- **Never use dirty, wet, corroded, bent, damaged or oiled (greasy) ammunition. Never oil the rounds and always keep the chamber and barrel clean and ungreased before starting shooting.**
- **Never leave the ammunition unattended.**
- **Every improperly made ammunition can cause a malfunction or produce extremely high internal pressures that can damage the pistol or even make cracks in the weapon and put the shooter in danger.**
- **If a bullet stays in the barrel, do not try to empty the barrel by firing another round. Extremely high pressures will develop inside the barrel which can cause serious injuries to the shooter.**
- **Various combinations of the bullet speed, the weight of the round and the weapon can have a great effect on the submachine's recoil.**

MAGAZINES

KUNA SEMI-AUTOMATIC submachine gun uses magazines made from transparent polymer with a 10-round capacity (fig. 19-1) and 20-round capacity in caliber 9x19mm (fig. 19-2).

Transparent magazine sides allow visual inspection of the number of rounds in the magazine.

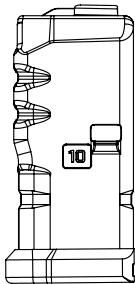


Figure 19-1 10rd 9mm Magazine

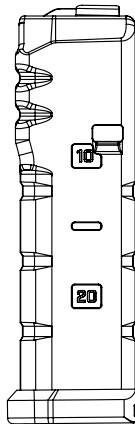


Figure 19-2 20rd 9mm Magazine

LOADING / PREPARING TO FIRE

LOADING THE MAGAZINE

- Place the **EMPTY** magazine in the magazine well, located in bottom of firearm. Make sure the magazine is **EMPTY** or you will inadvertently load the firearm. Push firmly enough on bottom of magazine to make sure it is properly seated. A distinctive “click” will confirm the magazine has been properly inserted. Pull the charging handle completely to the rear until the bolt locks back. Return the charging handle to the latched position and rotate the safety selector to “**SAFE**” (see page 14).
- Depress magazine release and remove magazine (see page 15).
- Ensure that you are using the proper caliber ammunition for your firearm. Place rim of first cartridge on top of follower (fig. 20-1) then push the cartridge down on the follower until the lips capture the round. Load successive rounds by pushing cartridge down on previously loaded cartridge. Use only clean, dry, original, high quality, commercially manufactured ammunition. Using reloaded ammunition may void warranty.



WARNING

Do not load the magazine with more rounds than specified on the magazine. Overloaded magazine can lead to material damage and to the malfunction.



Figure 20-1 Loading the magazine

LOADING / PREPARING TO FIRE

- **POINT FIREARM IN A SAFE DIRECTION AND KEEP FINGER OFF TRIGGER.**
- Re-insert **LOADED** magazine into magazine well, located in bottom of firearm. Push firmly enough on bottom of magazine to make sure it is properly seated.
- Charge the firearm by firmly pulling the charging handle to the rear and releasing it. The bolt will thrust forward and load a cartridge into the chamber. Or depress bolt catch to release it forward.
- Rotate the safety selector to "**SAFE**" (see page 14) if not there already.
- The firearm is now loaded and ready to fire.



WARNING

Never load cartridge by hand directly into the chamber. Never touch the trigger when loading or unloading the firearm.



Operation and maintenance manuals are available from HS Produkt.



Always wear eye and ear protection when using any firearm.

FIRING

- **POINT FIREARM IN A SAFE DIRECTION AND KEEP FINGER OFF TRIGGER.**
- Load cartridge into chamber from magazine following the procedure described on page 20. Rotate safety selector to **"SAFE"** (see page 14) if not there already.
- Grasp grip of firearm firmly (place buttstock against shoulder).



WARNING

The firearm is now ready to fire. Be prepared for noise and recoil when firearm fires. Always wear eye and ear protection when using any firearm.

- Aim firearm at target by aligning sights. Rotate safety selector to **"SEMI-AUTO"** (see page 14).
- Now lightly place finger on trigger, and slowly squeeze trigger to fire the firearm. Spent cartridge is expelled up and to the right.

NOTE: This is an auto loading firearm. It is immediately loaded and ready to fire again after each shot until all cartridges loaded in magazine have been fired. The firearm is able to fire both with and without the magazine in place.

FIRING

- Submachine will automatically be ready to fire again after each shot until all cartridges loaded in magazine have been fired.



Removing the magazine does not unload this firearm nor does it engage a safety. This firearm is not unloaded until the magazine is removed and the chamber is empty.

NOTE: Loading the KUNA SEMI-AUTOMATIC by manually inserting a round in the chamber is improper and could cause accidental discharge, possible damage to the firearm or personal injury. Always load the firearm using the magazine. When loading the firearm, always point the muzzle in a safe direction.

- When last cartridge has been fired, the bolt catch is automatically engaged and the bolt is locked open.
- Put safety selector on "**SAFE**" (see page 14).
- Press magazine release lever to remove magazine.
- Carefully inspect chamber to make sure it is empty (Figure 16-1).

FIELD STRIP AND CLEANING



Figure 24-1 Empty chamber

- Clear weapon (fig. 24-1).
- Close the bolt.
- Push disassembly rear pin from right to left and pull it out from the left side of the housing (fig. 24-2) until lower receiver comes loose (fig. 24-3).



Figure 24-2 Pushing out rear pin

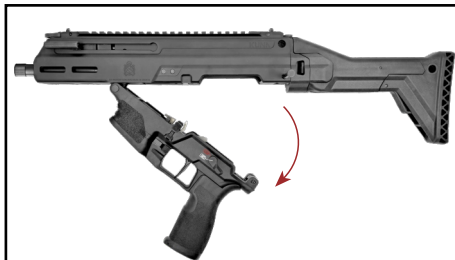


Figure 24-3 Loose lower receiver

FIELD STRIP AND CLEANING

- Grab folding stock (fig. 25-1) and push it downward out of the upper receiver (fig. 25-2).

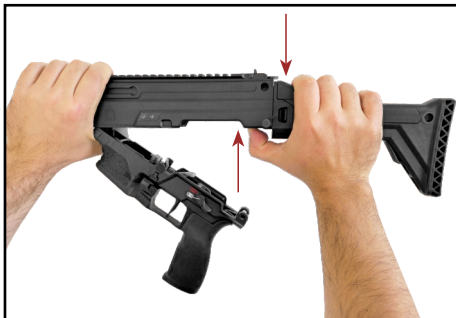


Figure 25-1

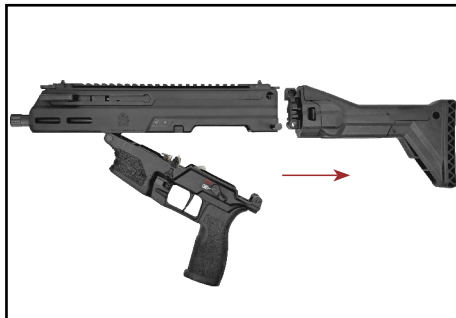


Figure 25-2



Operation and maintenance manuals
are available from HS Produkt.



Always wear eye and ear protection
when using any firearm.

FIELD STRIP AND CLEANING

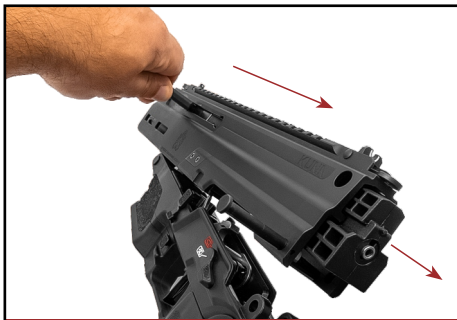


Figure 26-1

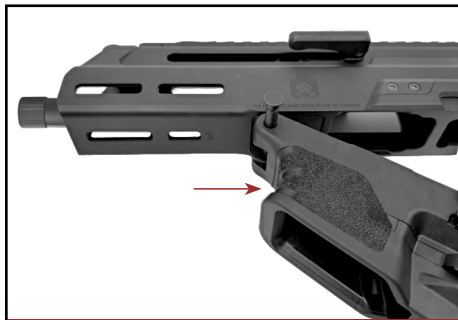


Figure 26-2

- Move the charging handle rearward until you can grab the mainspring and remove it rearward, also from that position pull the bolt out (fig. 26-1).
- Push disassembly front pin from right to left and pull it out from the left side of the lower receiver (fig. 26-2).

FIELD STRIP AND CLEANING

- The weapon is now disassembled and ready for cleaning and inspections (fig. 27-1).



Figure 27-1 - Field strip - KUNA SEMI-AUTOMATIC

MAGAZINE DISASSEMBLY AND ASSEMBLY

MAGAZINE DISASSEMBLY

- Hold the empty magazine with one hand. At the bottom of the magazine, with finger push inwards the base plate (fig. 28-1).
- Partially slide magazine bottom and push magazine plate with finger inwards (fig. 28-2).

! WARNING Magazine bottom and magazine plate are under spring load and can cause eye injuries, if not carefully manipulated.

- Carefully slide the magazine bottom out of magazine while holding the magazine plate with finger (fig. 28-2).
- Slowly remove magazine plate, magazine spring and magazine follower.



Figure 28-1 Magazine disassembly



Figure 28-2 Magazine disassembly

MAGAZINE DISASSEMBLY AND ASSEMBLY

MAGAZINE ASSEMBLY

- Insert magazine follower (fig. 29-1/1), magazine spring (fig. 29-1/3) and magazine plate (fig. 29-1/5) into the magazine body (fig. 29-1/2).



WARNING

Magazine bottom and magazine plate are under spring load and can cause eye injuries, if not carefully manipulated.

- Using the finger, push magazine base plate (fig. 29-1/5) inwards and slide magazine bottom (fig. 29-1/4) over until it reaches its end position. Magazine base plate tabs must be latched with magazine bottom.

NOTE: Verify the correct assembly by pressing the middle of the magazine follower with a finger or similar wooden stick up to its final position, after which the magazine follower must snap back into the upward position.

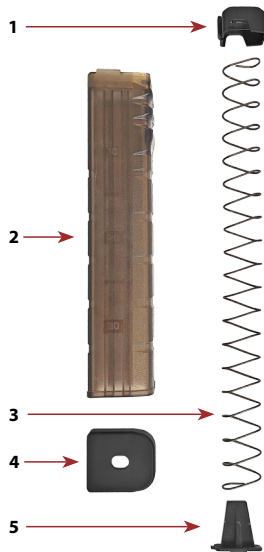


Figure 29-1 Magazine parts

KUNA SEMI-AUTOMATIC REASSEMBLY



WARNING

Never allow live ammunition in the area while you are maintaining your firearms.

- Connect the lower receiver to the upper receiver by installing the disassembly front pin from left to right.
- Slide the bolt into the receiver.
- Insert the main spring with the waved end ahead (directed as shown on page 26).
- Install the folding stock in reverse (directed as shown on page 25).
- Lock the lower receiver to the upper receiver in reverse from left to right (directed as shown on figure 24-2).
- Execute functional check.

NOTE: After re-assembly insure proper function of the trigger assembly by manipulating the charging handle, moving the selector to fire, and dry firing the rifle without ammunition.

AIMING

When aiming:

- firmly press the weapon on the shoulder,
- keep the sights and the weapon vertically to the ground, oriented toward the target.

Correct aiming

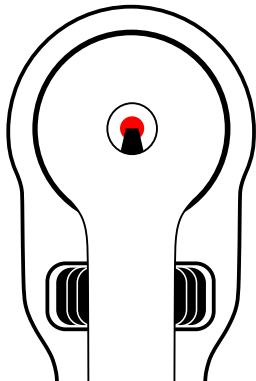


Figure 31-1 Correct aiming at 25 m

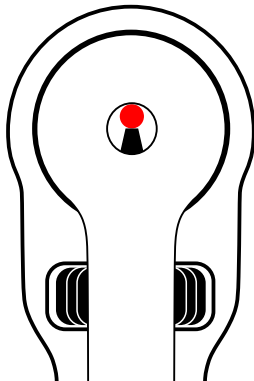


Figure 31-2 Correct aiming at 10 m

SIGHT ADJUSTMENT

- Your **KUNA SEMI-AUTOMATIC** rifle is equipped with adjustable sights. The rear sight adjusts the bullet impact horizontally (windage) and the front sight changes bullet impact vertically (elevation).
- The rear sight has an adjustment knob on the right side of the sight (fig. 32-1). Turning the knob “clockwise” moves the bullet impact to the right. Counter clockwise moves the impact to the left. As the knob is rotated you will hear and feel distinctive “clicks”. Each click moves the bullet impact 12.7 mm at 25 meters.
- The front sight is adjusted by turning the sight knob. Clockwise rotation lowers the bullet impact and counter rotation raises the impact (fig. 32-3). Each click moves the bullet impact 6.35 mm at 25 meters.



Figure 32-1



Figure 32-2



Figure 32-3

LUBRICATION POINTS

- Bolt carrier body and locking roller pin (fig. 33-1), especially along the runners on the bottom of the carrier and the bosses on the rear. Place two drops of lubrication into locking roller cam surface of bolt (fig. 33-2).
- Inside of the receiver.

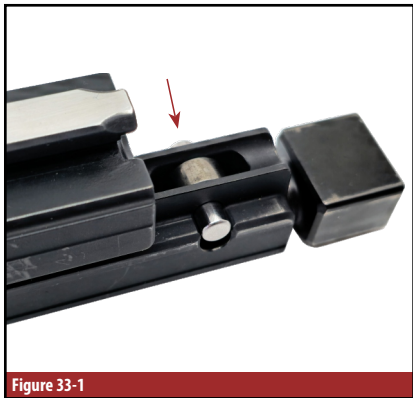


Figure 33-1

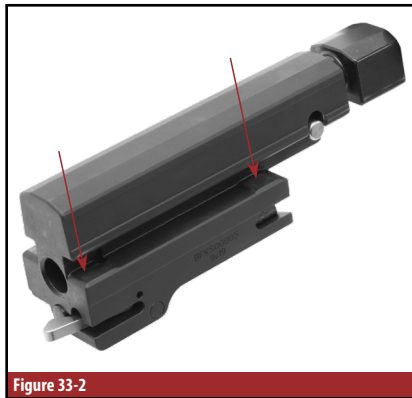
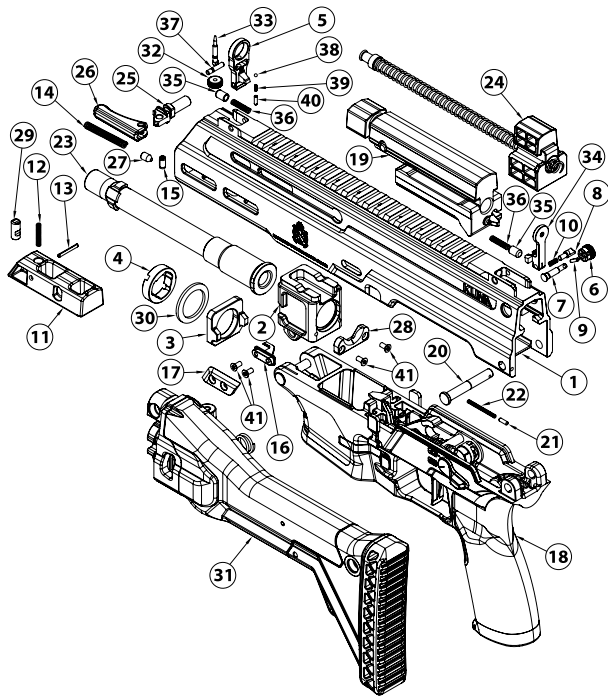


Figure 33-2

KUNA SEMI-AUTOMATIC PARTS LIST

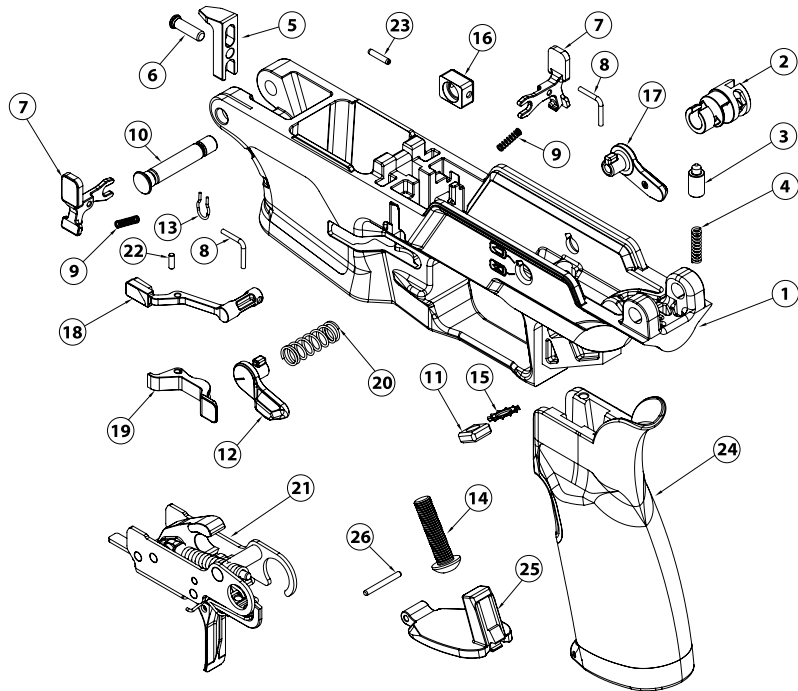
- | | | | |
|----|-------------------------------|----|------------------------------------|
| 1 | UPPER RECEIVER | 22 | REAR DISASSEMBLY PIN DETENT SPRING |
| 2 | BARREL CARRIER | 23 | BARREL 9mm |
| 3 | BARREL BRACKET CARRIER | 24 | RECOIL SPRING ASSEMBLY |
| 4 | BARREL NUT | 25 | CHARGING HANDLE CARRIER |
| 5 | FRONT SIGHT | 26 | CHARGING HANDLE |
| 6 | REAR SIGHT WINDAGE KNOB | 27 | COCKING HANDLE PIN |
| 7 | REAR SIGHT WINDAGE SCREW | 28 | FEED RAMP |
| 8 | REAR SIGHT POSITION PIN | 29 | COCKING HANDLE SUPPORT AXLE |
| 9 | ROLL PIN Ø2X8 | 30 | WASHER |
| 10 | POSITION PIN SPRING | 31 | STOCK |
| 11 | COCKING HANDLE SUPPORT | 32 | FRONT SIGHT ELEVATION KNOB |
| 12 | COCKING HANDLE SUPPORT SPRING | 33 | FRONT SIGHT POST |
| 13 | ROLL PIN Ø2X18 | 34 | REAR SIGHT |
| 14 | COCKING HANDLE SPRING | 35 | POSITION HOLDER SIGHT |
| 15 | COILED PIN Ø4x10 | 36 | POSITION HOLDER SIGHT SPRING |
| 16 | EJECTOR | 37 | COILED PIN Ø3x14 |
| 17 | EJECTOR CARRIER | 38 | SIGHT REGULATOR BALL |
| 18 | LOWER RECEIVER | 39 | SIGHT REGULATOR BALL SPRING |
| 19 | BOLT | 40 | FRONT SIGHT AXLE SAFETY |
| 20 | REAR DISASSEMBLY PIN | 41 | SCREW M3X6.5 |
| 21 | REAR DISASSEMBLY PIN DETENT | | |



KUNA SEMI-AUTOMATIC PARTS LIST

PISTOL GRIP

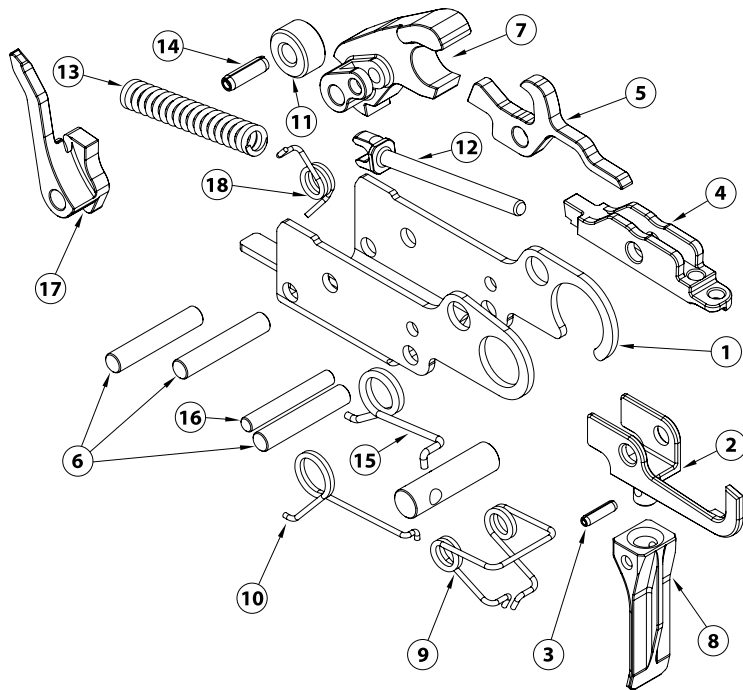
- | | | | |
|----|------------------------------|----|-------------------------|
| 1 | LOWER RECIEVER | 14 | PISTOL GRIP SCREW |
| 2 | SAFETY SELECTOR LEVER | 15 | PISTOL GRIP WASHER |
| 3 | SAFETY DETENT | 16 | MAGAZINE BUTTON RELEASE |
| 4 | SAFETY DETENT SPRING | 17 | SAFETY LEVER RIGHT |
| 5 | BOLT CATCH | 18 | MAGAZINE CATCH |
| 6 | BOLT CATCH PIN | 19 | MAGAZINE RELEASE LEVER |
| 7 | BOLT CATCH LEVER | 20 | MAGAZINE CATCH SPRING |
| 8 | BOLT CATCH LEVER AXEL | 21 | TRIGGER MECHANISM |
| 9 | BOLT CATCH SPRING | 22 | MAGAZINE CATCH PIN |
| 10 | DISASSEMBLY FRONT PIN | 23 | ROLL PIN Ø2X10 |
| 11 | PISTON GRIP NUT | 24 | PISTOL GRIP |
| 12 | SAFETY LEVER LEFT | 25 | PISTOL GRIP COVER |
| 13 | DISASSEMBLY FRONT PIN SPRING | 26 | PISTOL GRIP PIN |



KUNA SEMI-AUTOMATIC PARTS LIST

TRIGGER

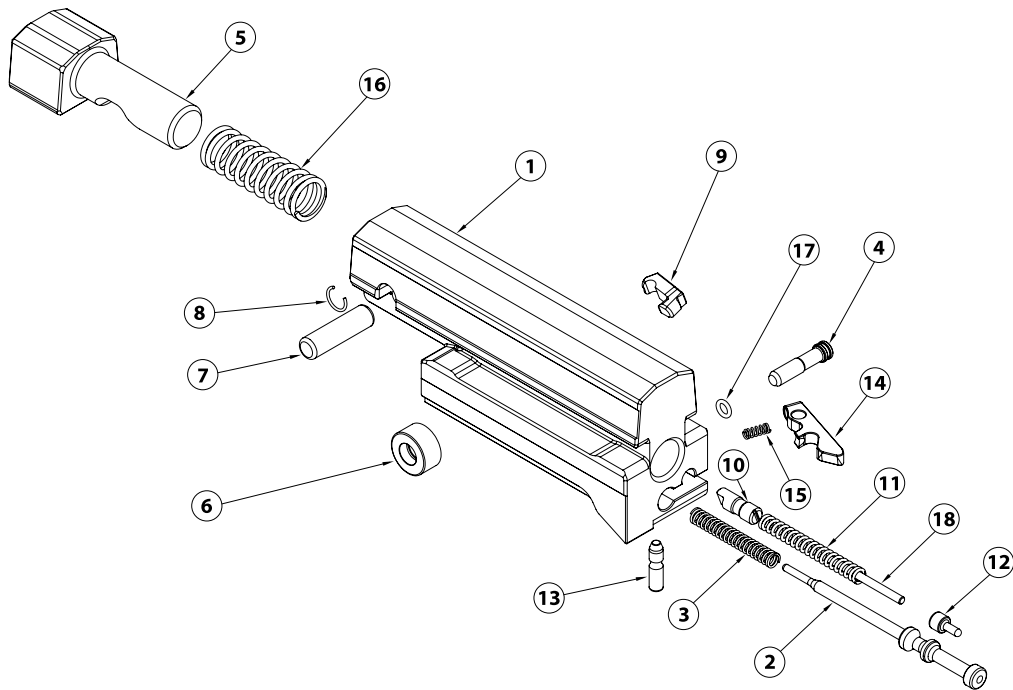
- | | | | |
|----|-----------------------|----|-----------------------|
| 1 | TRIGGER CASE | 11 | HAMMER SPACER |
| 2 | TRIGGER HOUSING | 12 | HAMMER SPRING GUIDE |
| 3 | ROLL PIN Ø2X8 | 13 | HAMMER SPRING |
| 4 | TRIGGER SEAR | 14 | ROLL PIN Ø3X10 |
| 5 | DISCONNECTOR | 15 | TRIGGER SEAR SPRING |
| 6 | TRIGGER MECHANISM PIN | 16 | TRIGGER MECHANISM PIN |
| 7 | HAMMER | 17 | AUTO SEAR |
| 8 | TRIGGER | 18 | AUTO SEAR SPRING |
| 9 | DISCONNECTOR SPRING | | |
| 10 | TRIGGER SPRING | | |



KUNA SEMI-AUTOMATIC PARTS LIST

BOLT

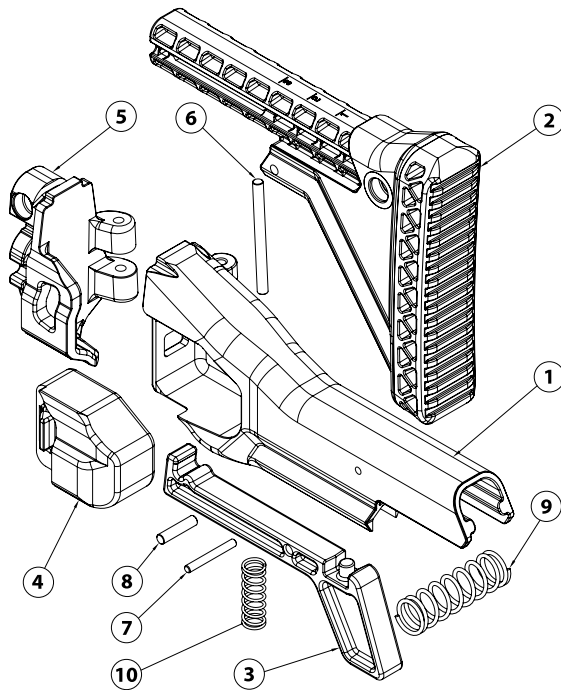
- | | | | |
|---|----------------------------------|----|---------------------------|
| 1 | BOLT 9X19mm | 10 | EXTRACTOR PLUNGER |
| 2 | FIRING PIN | 11 | EXTRACTOR SPRING |
| 3 | FIRING PIN SPRING | 12 | EXTRACTOR SPRING RETAINER |
| 4 | FIRING PIN RETAINER PIN | 13 | EXTRACTOR RETAINER PIN |
| 5 | BOLT LOCK 9x19mm | 14 | FIRING PIN BLOCK |
| 6 | LOCKING ROLLER | 15 | FIRING PIN BLOCK SPRING |
| 7 | LOCKING ROLLER PIN | 16 | BOLT LOCK SPRING |
| 8 | LOCKING ROLLER PIN RETAINER CLIP | 17 | ROLLER RETAINER RING |
| 9 | EXTRACTOR | 18 | EXTRACTOR LIMITER |



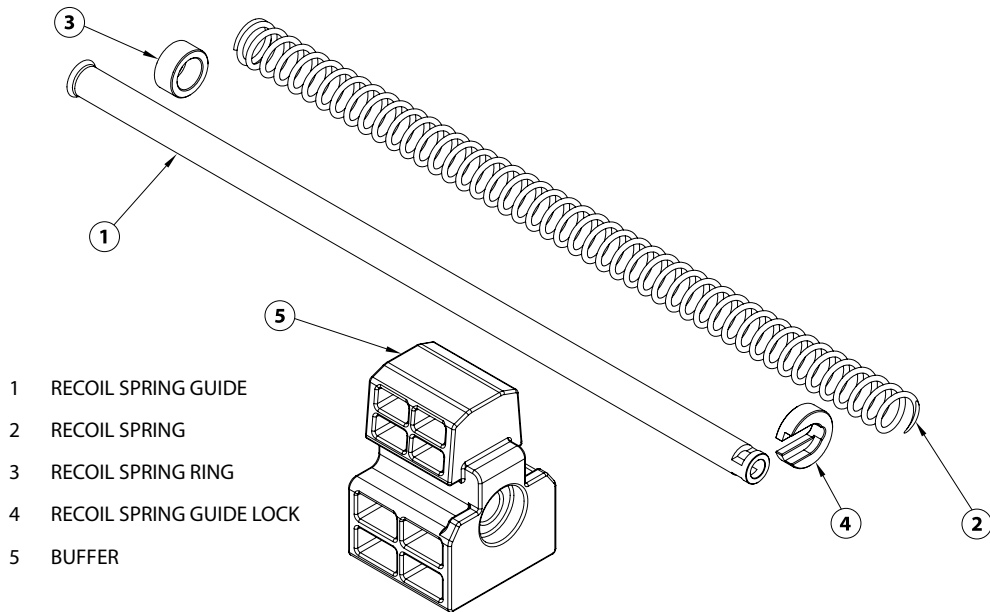
KUNA SEMI-AUTOMATIC PARTS LIST

STOCK

- | | | | |
|---|---------------|----|---------------------|
| 1 | STOCK BODY | 6 | STOCK AXLE |
| 2 | STOCK | 7 | STOCK BODY AXLE |
| 3 | STOCK LEVER | 8 | STOCK LEVER AXLE |
| 4 | STOCK BUTTON | 9 | STOCK BUTTON SPRING |
| 5 | STOCK ADAPTER | 10 | STOCK LEVER SPRING |



KUNA SEMI-AUTOMATIC PARTS LIST RECOIL SPRING



CONSERVATION, PACKAGING, STORAGE AND TRANSPORTATION

Short term protection protects the weapon from outside effects and serves to maintain its full functionality when it won't be used for a prolonged period of time. When it is expected that the weapon will not be used for longer than 6 months, it must be short term protected.

When the weapon will not be used for less than 6 months it is sufficient to clean and lubricate the weapon.

Within the proscribed interval, it is necessary to inspect the condition of the weapons, movement of their parts and general condition. Also, it is necessary to renew the protective film with oil proscribed for that purpose.

CONSERVATION

Needed consumables:

- Grease
- Oiled paper.

Procedure:

- Clean the weapon.
- Lubricate the weapon.
- Wrap the weapon in the oiled paper.

Packaging:

- Empty the weapon.
- Empty the magazine.
- Pack the weapon into the VCI bag or wrap appropriate packaging.

CONSERVATION, PACKAGING, STORAGE AND TRANSPORTATION

STORAGE



WARNING

Weapon and ammunition must be stored separately. Weapon must be stored empty, no magazine in the weapon and no cartridge in the chamber, and with fire selector on SAFE. Weapon must be stored when hammer is released.

- Store the weapon and ammunition in accordance with the regulations.
- When the anticipated storage period of the weapon is longer than 6 months, the weapon needs to be short term protected.
- When the anticipated storage period of the weapon is less than 6 months, clean and lubricate the weapon.
- Package the weapon.
- When the weapon is stored and kept for longer than one year check the condition of the barrel and lubrication of metal parts once a year.

TRANSPORT

Transport the weapon and ammunition separately and with the regulations.

Preparing the weapon for transport:

- Pack the weapon.
- Secure the weapon in the vehicle.

NOTE: Weapon with the packaging in which is being transported must be secured during transport against slippage and damages due to outside influences. Avoid shocks and vibration to the weapon.

NOTES

This image shows a full page of white paper with horizontal dashed lines, typical of primary school writing paper. The lines are evenly spaced and run across the entire width of the page. There are no margins, text, or other markings present.

NOTES

[illegible]



EXPECT THE BEST

Mirka Bogovića 7 | 47000 Karlovac | Croatia

Phone: +385 (0)47 666 666 | Fax: +385 (0)47 645 594

E-mail: hs-produkt@hs-produkt.hr | www.hs-produkt.hr



**Operation and maintenance manuals
are available from HS Produkt.**



**Always wear eye and ear protection
when using any firearm.**

Rev. 2025-11-05